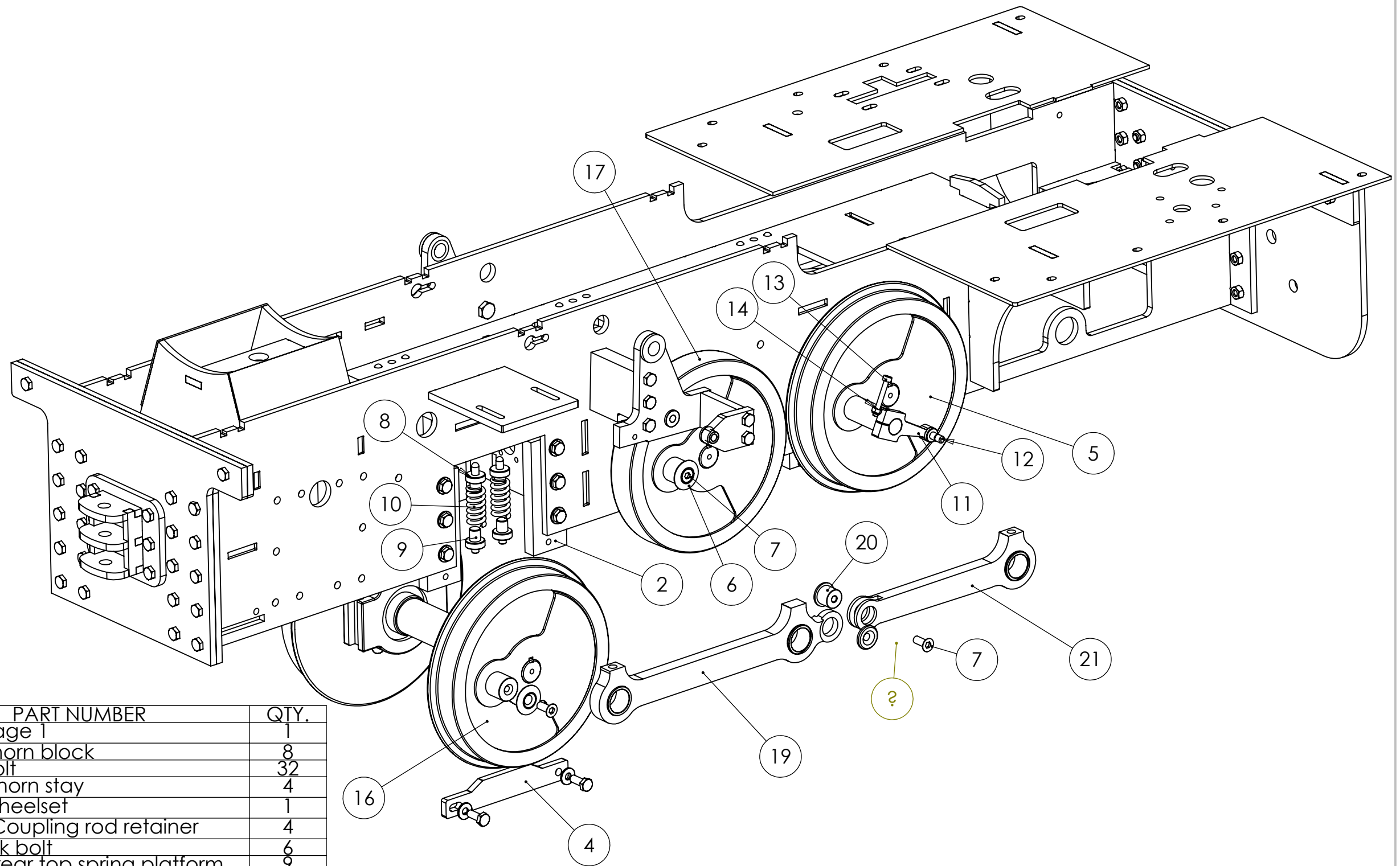
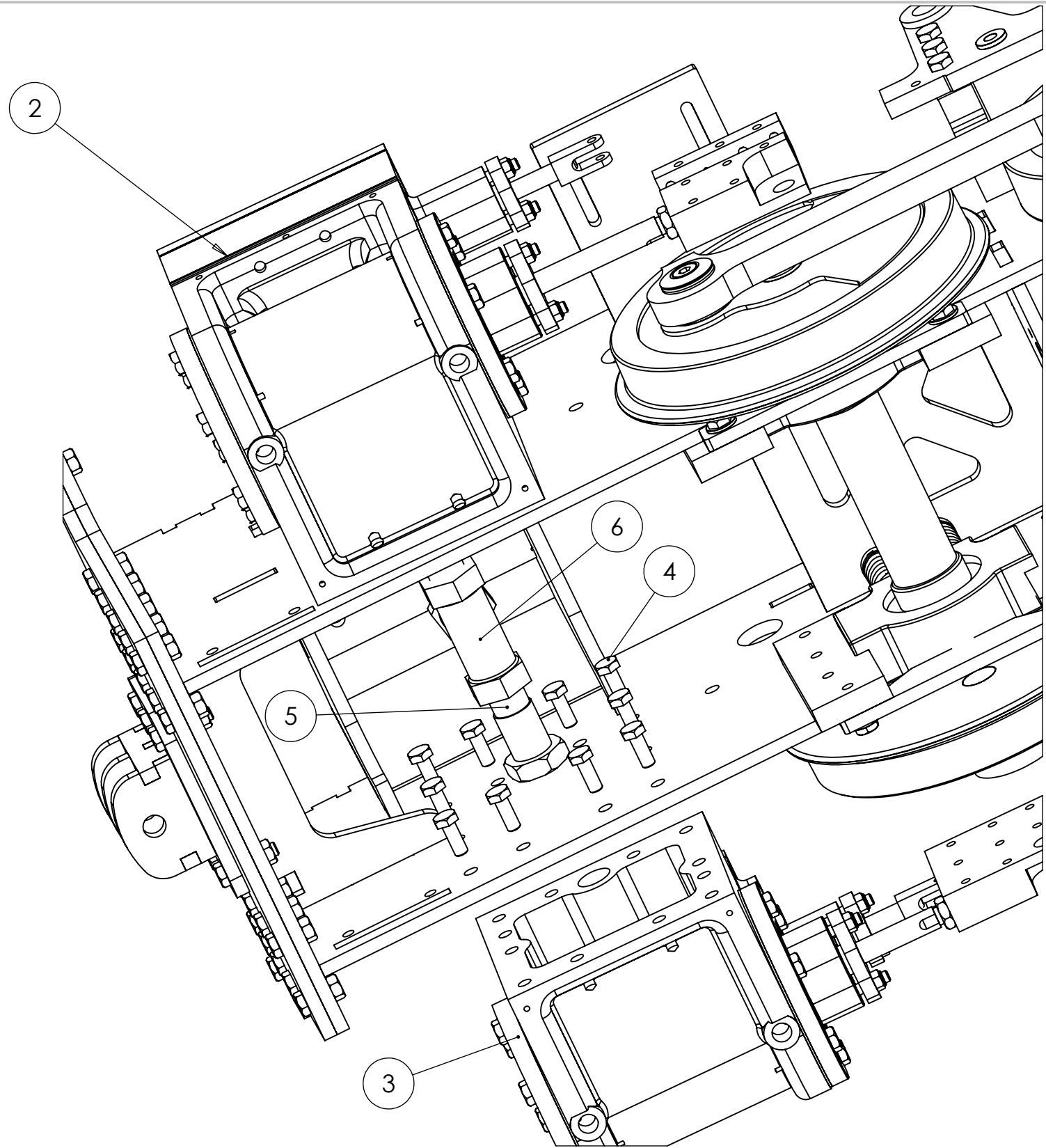
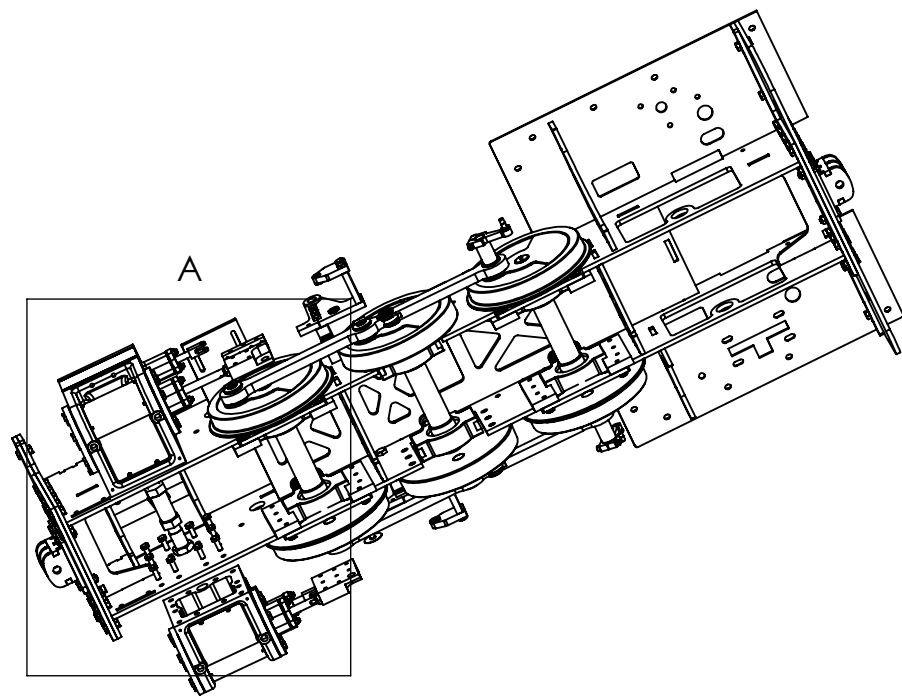




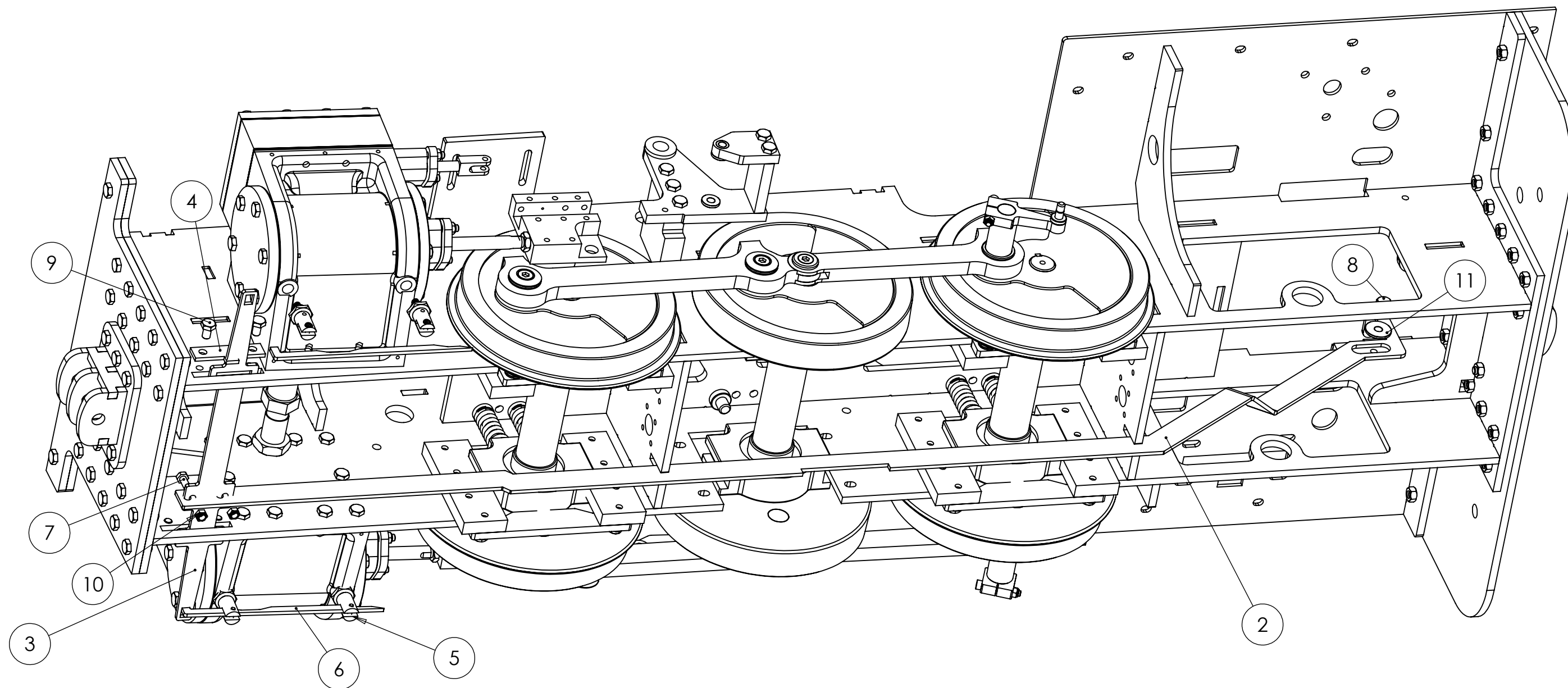
ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 1	1
2	10033-B horn block	8
3	M6x16 bolt	32
4	10034-C horn stay	4
5	trailing wheelset	1
6	10066-E Coupling rod retainer	4
7	M6x16 csk bolt	6
8	10524-A rear top spring platform	9
9	10032-C rear spring platform	8
10	axlebox spring LC120HH04M	8
11	10103-D return crank	2
12	10104-B return crank pin	2
13	M4x30 cap head screw	2
14	M4 nyloc nut	2
15	M6 washer	32
16	leading wheelset	1
17	centre wheelset	1
18	FB 060 RH front coupling rod	1
19	FB 060 LH front coupling rod	1
20	10582-A coupling rod pin	2
21	FB 060 LH rear coupling rod	1
22	FB 060 RH rear coupling rod	1
23	10589-A coupling rod pin retainer	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN										TITLE:	
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APPV'D											
MFG											
Q.A										DWG NO.	
MATERIAL:										A3	
WEIGHT:										SCALE:1:10	
										SHEET 1 OF 1	



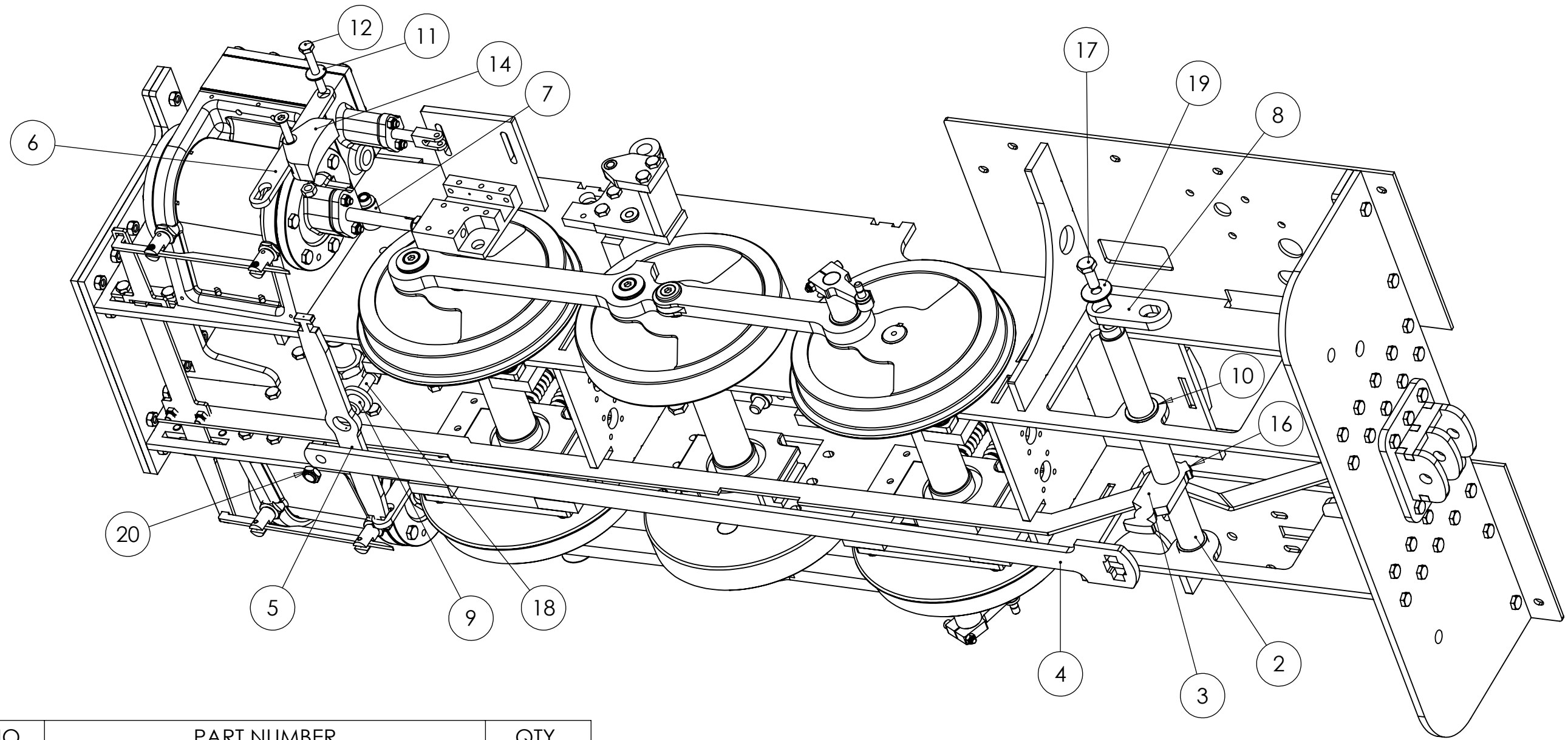
ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 2	1
2	LH cylinder assembly	1
3	RH cylinder assembly	1
4	M6x16 bolt	20
5	10222-C exhaust stub	2
6	15mm equal tee	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		
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CHK'D												
APPV'D												
MFG												
Q.A												
WEIGHT:										SCALE:1:10		
										SHEET 1 OF 1		
										A3		



ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 3	1
2	10185-G drain cock operating rod	1
3	10184-D drain cock cross shaft	1
4	10460-D drain cock bar retainer	2
5	drain cock	4
6	10440-E draincock operating bar	2
7	M5x12 bolt	2
8	M6x12 bolt	1
9	M6x10 bolt	4
10	M5 nyloc nut	2
11	10526-A drain cock rod retaining bush	1

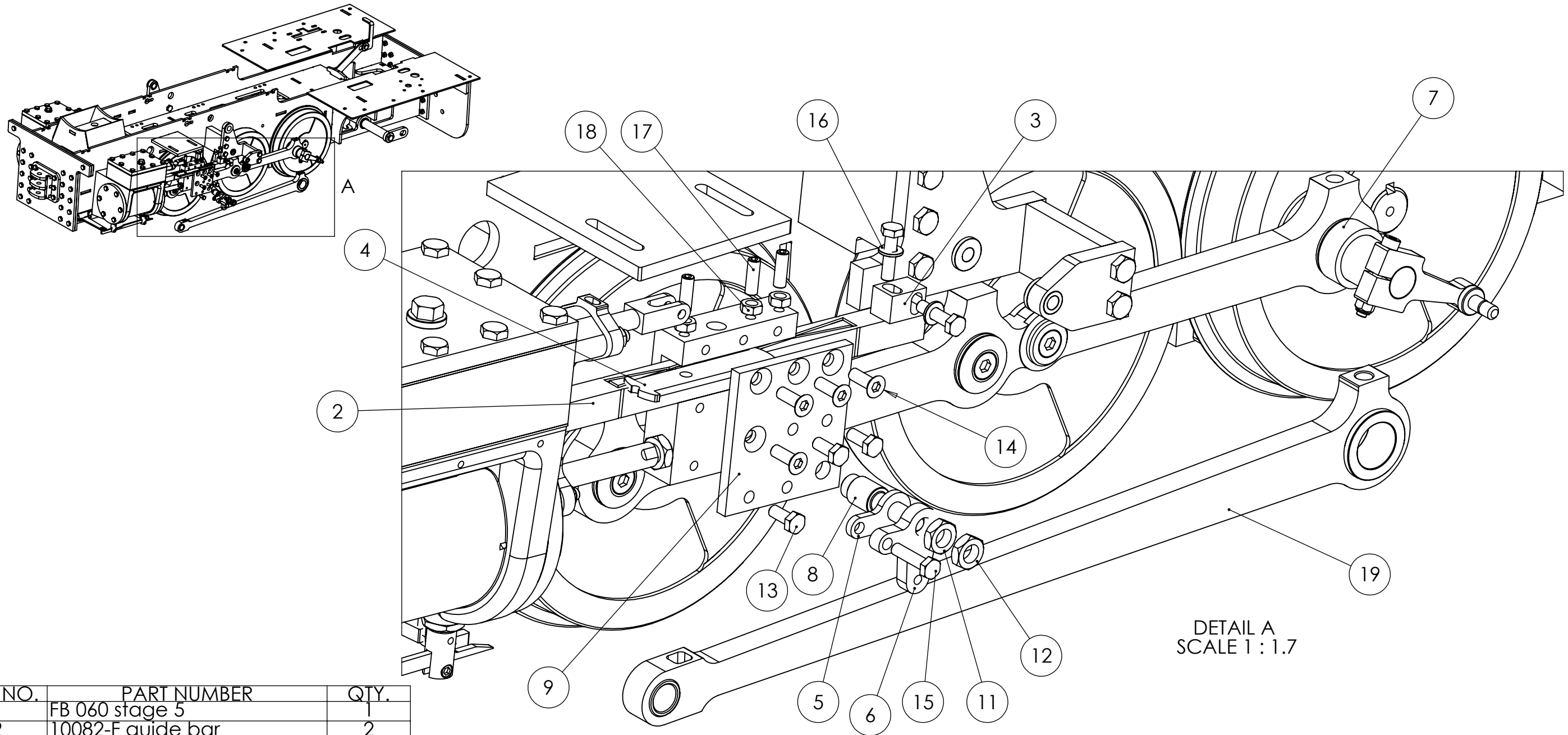
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DRAWN	NAME	SIGNATURE	DATE				DWG NO.	A3	
CHK'D									
APPV'D									
MFG									
Q.A						MATERIAL:			
						WEIGHT:		SCALE:1:20	SHEET 1 OF 1



ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 4	1
2	10015-D brake shaft	1
3	10044-D brake link centre	1
4	10470-060-C brake pull bar	1
5	10024-D brake cross bar	1
6	10019-C brake hanger	2
7	10483-A brake hanger spacer	2
8	10029-D rear brake lever	1
9	10485-A brake barrel pivot	1
10	20 x 24 x 15 flanged Oilite bush	2
11	M6 16 OD washer	2
12	M6x45 bolt	2
13	M6 nyloc nut	4
14	brake shoe	2
15	M6x25 csk bolt	2
16	M6x10 grub screw	1
17	M8x20 bolt	1
18	M8x25 bolt	1
19	M8 24 OD washer	1
20	M8 nyloc nut	1

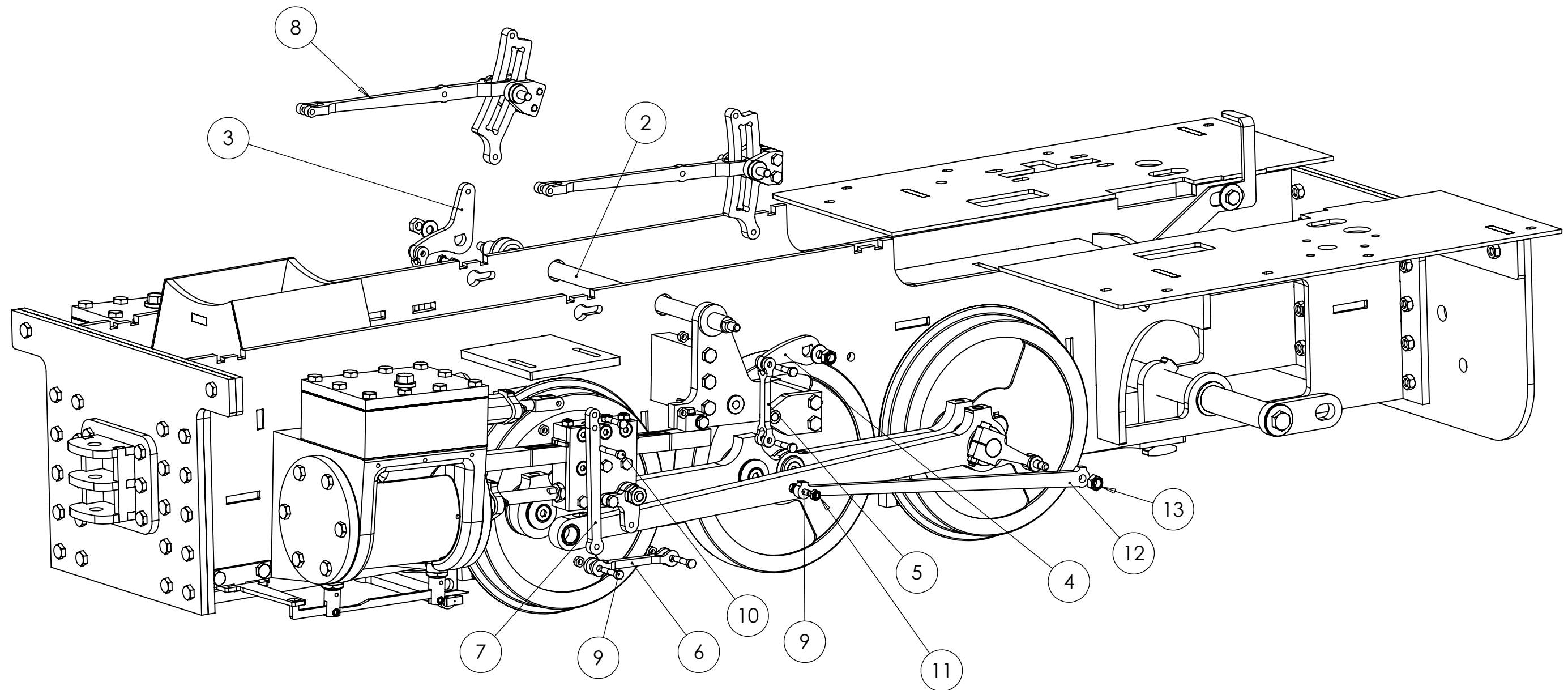
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						FB 060 stage 5			
						DWG NO.		A3	
						SCALE:1:20		SHEET 1 OF 1	

DRAWN	NAME	SIGNATURE	DATE						
CHK'D									
APPV'D									
MFG									
Q.A									
						MATERIAL:			
						WEIGHT:			



ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 5	1
2	10082-F guide bar	2
3	10083-A guide bar mounting block	2
4	10072-D crosshead slipper	2
5	10471-A drop link inner	2
6	10472-A drop link outer	2
7	10431-A coupling rod spacer	2
8	10067-D gudgeon pin	2
9	10070-E LH crosshead cover plate	1
10	10585-E RH crosshead cover plate	1
11	M8 nut	2
12	M8 half nut	2
13	M5x12 bolt	6
14	M5x12 csk bolt	8
15	M5x20 bolt	8
16	M5 washer	6
17	M5x15 grub screw	6
18	M5 nut	6
19	FB 060 LH connecting rod	1
20	FB 060 RH connecting rod	1

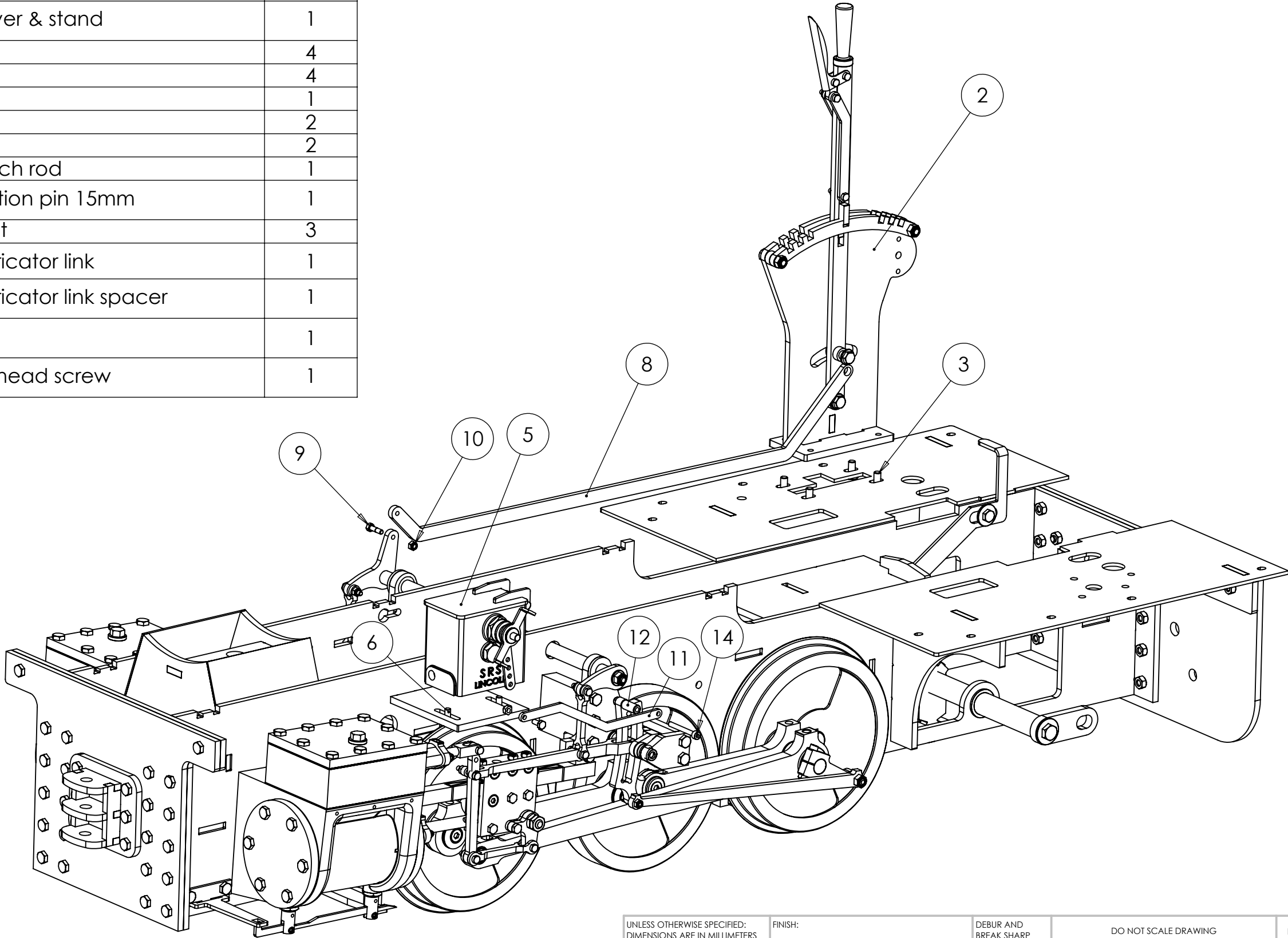
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								NAME	SIGNATURE	DATE																																														
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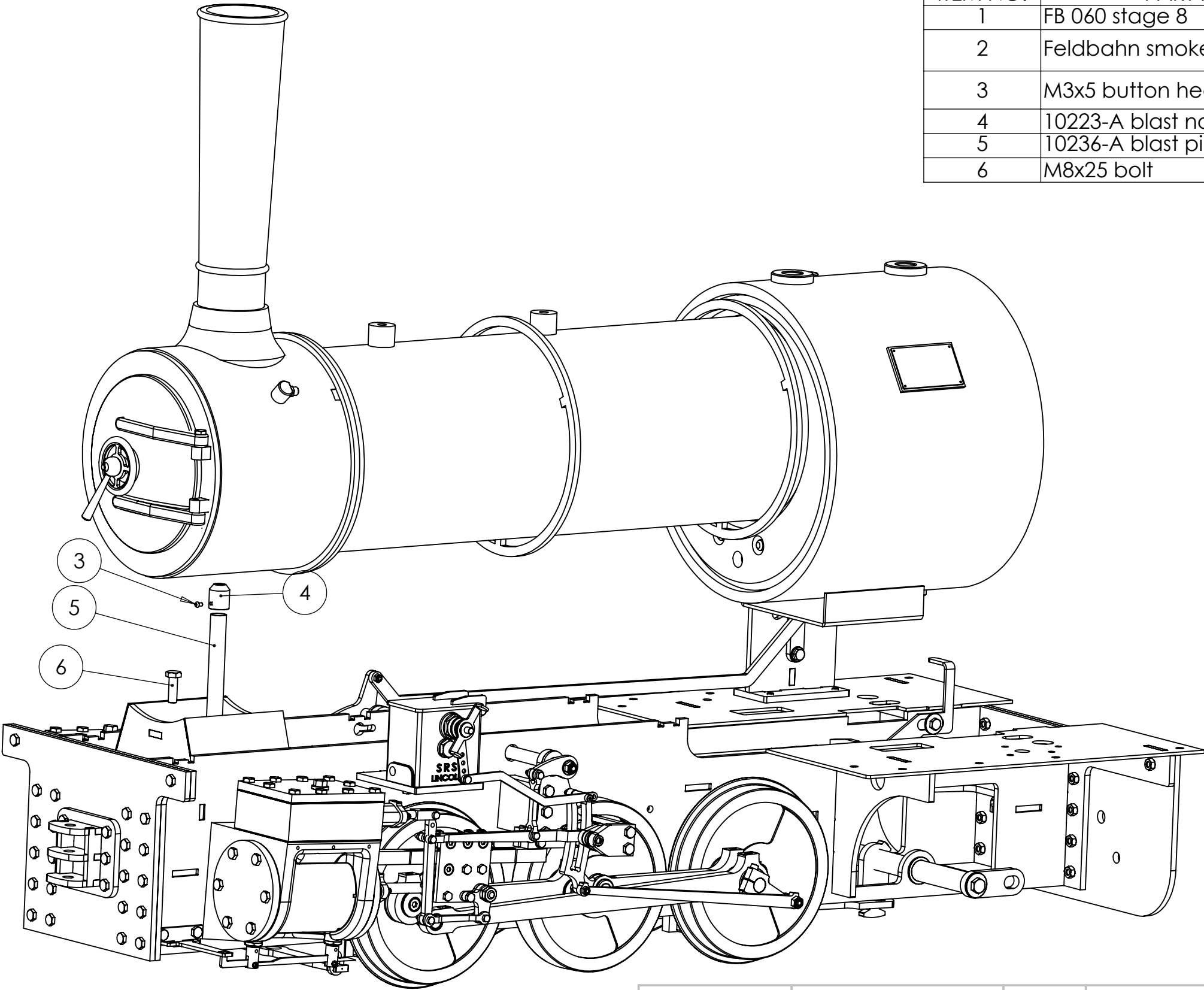
ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 6	1
2	10095-E weigh shaft	1
3	10451-B reach rod lifting arm	1
4	10099-E radius rod lifting arm	1
5	10100-B lifting link	2
6	10108-B union link	2
7	10109-C combination lever	2
8	expansion link assemblies	1
9	10400-C motion pin 20mm	12
10	10581-A motion pin 25mm	2
11	M4 nyloc nut	14
12	10105-060-C eccentric rod	2
13	M6 nyloc nut	4
14	M6 washer	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
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DRAWN	NAME	SIGNATURE	DATE						
CHK'D									
APPV'D									
MFG									
Q.A									
				MATERIAL:		DWG NO.		A3	
				WEIGHT:		SCALE:1:20		SHEET 1 OF 1	

ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 7	1
2	reversing lever & stand	1
3	M6x12 bolt	4
4	M6 washer	4
5	lubricator	1
6	M5x12 bolt	2
7	M5 washer	2
8	10625-D reach rod	1
9	10521-A motion pin 15mm	1
10	M4 nyloc nut	3
11	10661-A lubricator link	1
12	10667-A lubricator link spacer	1
13	M4x10 bolt	1
14	M4x35 cap head screw	1

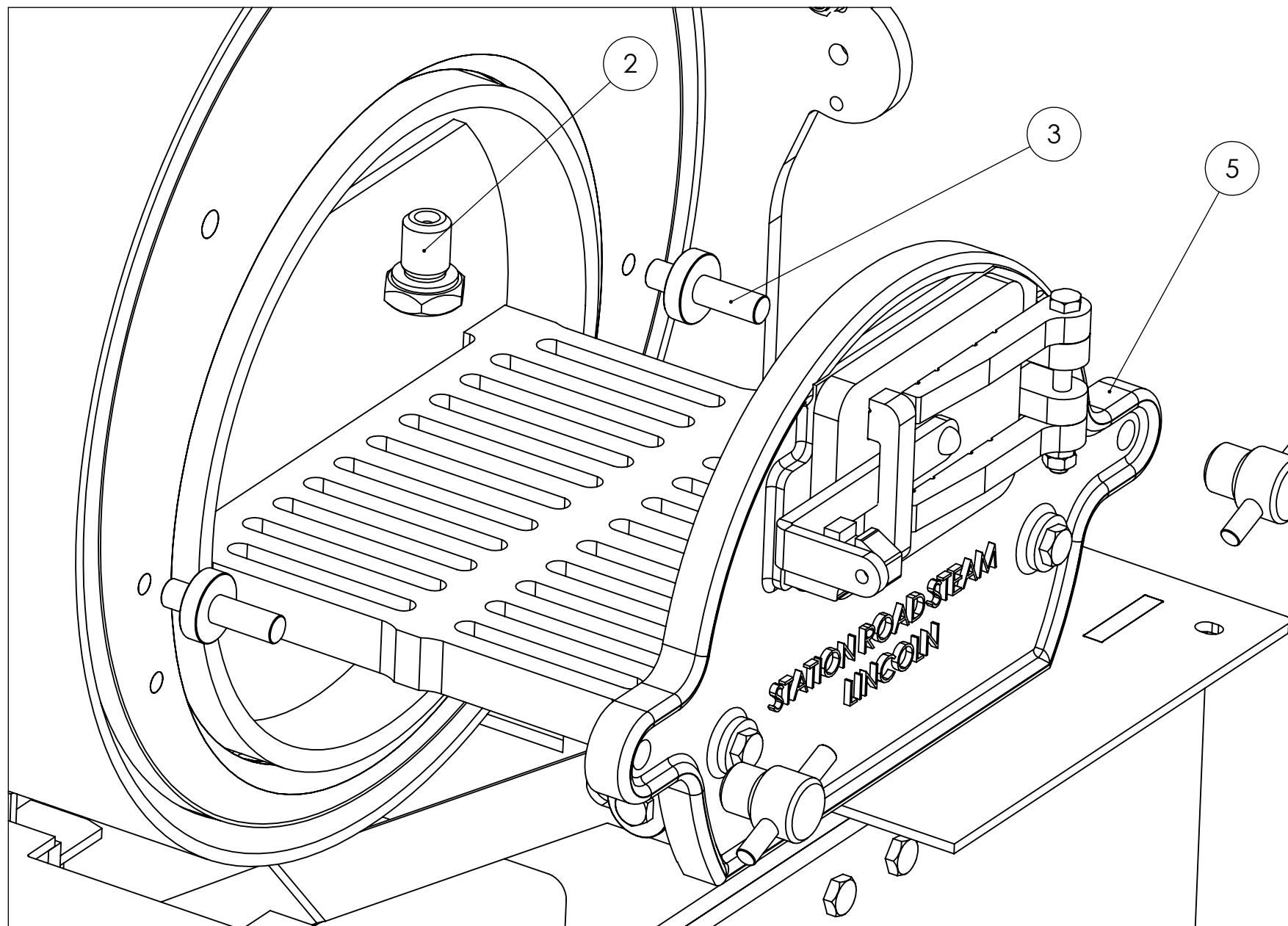


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DRAWN		NAME	SIGNATURE	DATE			FB 060 stage 8		A3
CHK'D									
APPV'D									
MFG									
Q.A									
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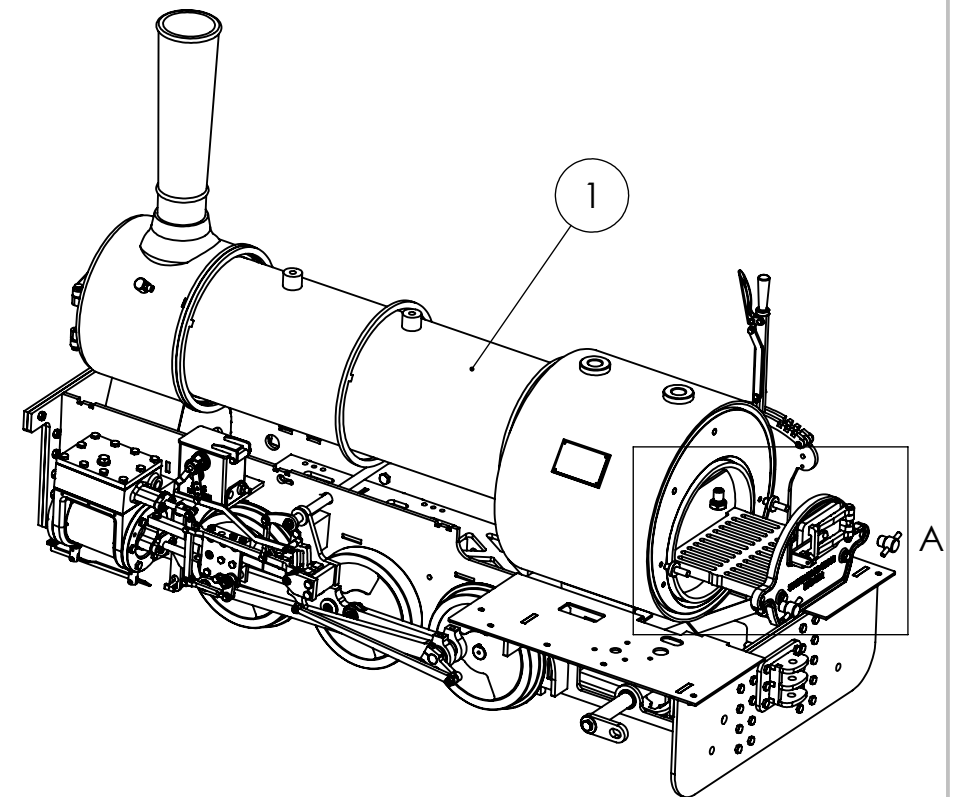


ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 8	1
2	Feldbahn smokebox fittings	1
3	M3x5 button head screw	1
4	10223-A blast nozzle	1
5	10236-A blast pipe	1
6	M8x25 bolt	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
								STATION ROAD STEAM			
DRAWN				NAME		SIGNATURE		DATE		TITLE:	
CHK'D										FB 060 stage 9	
APPV'D											
MFG											
Q.A											
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										SHEET 1 OF 1	

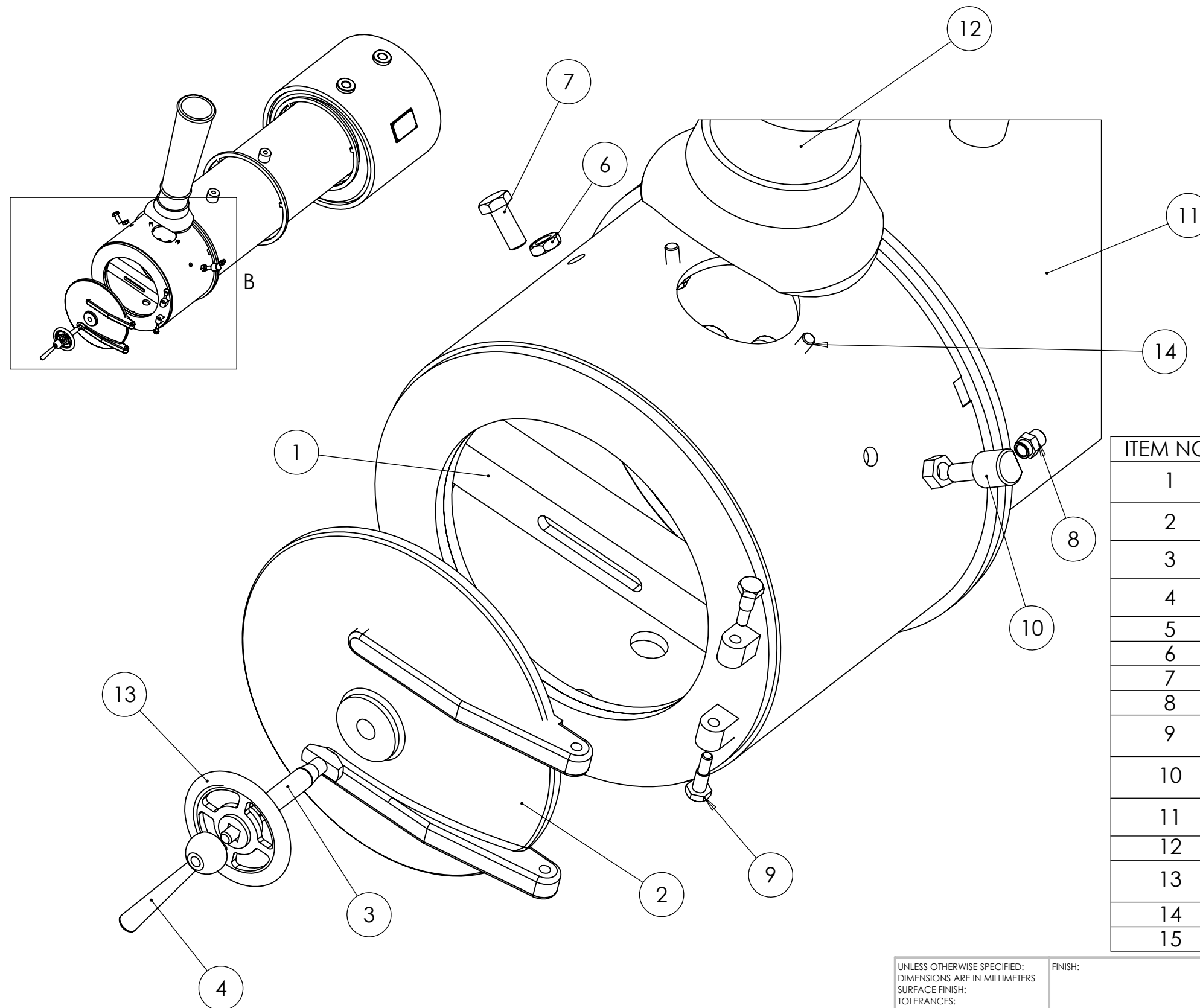


DETAIL A
SCALE 1 : 1.5



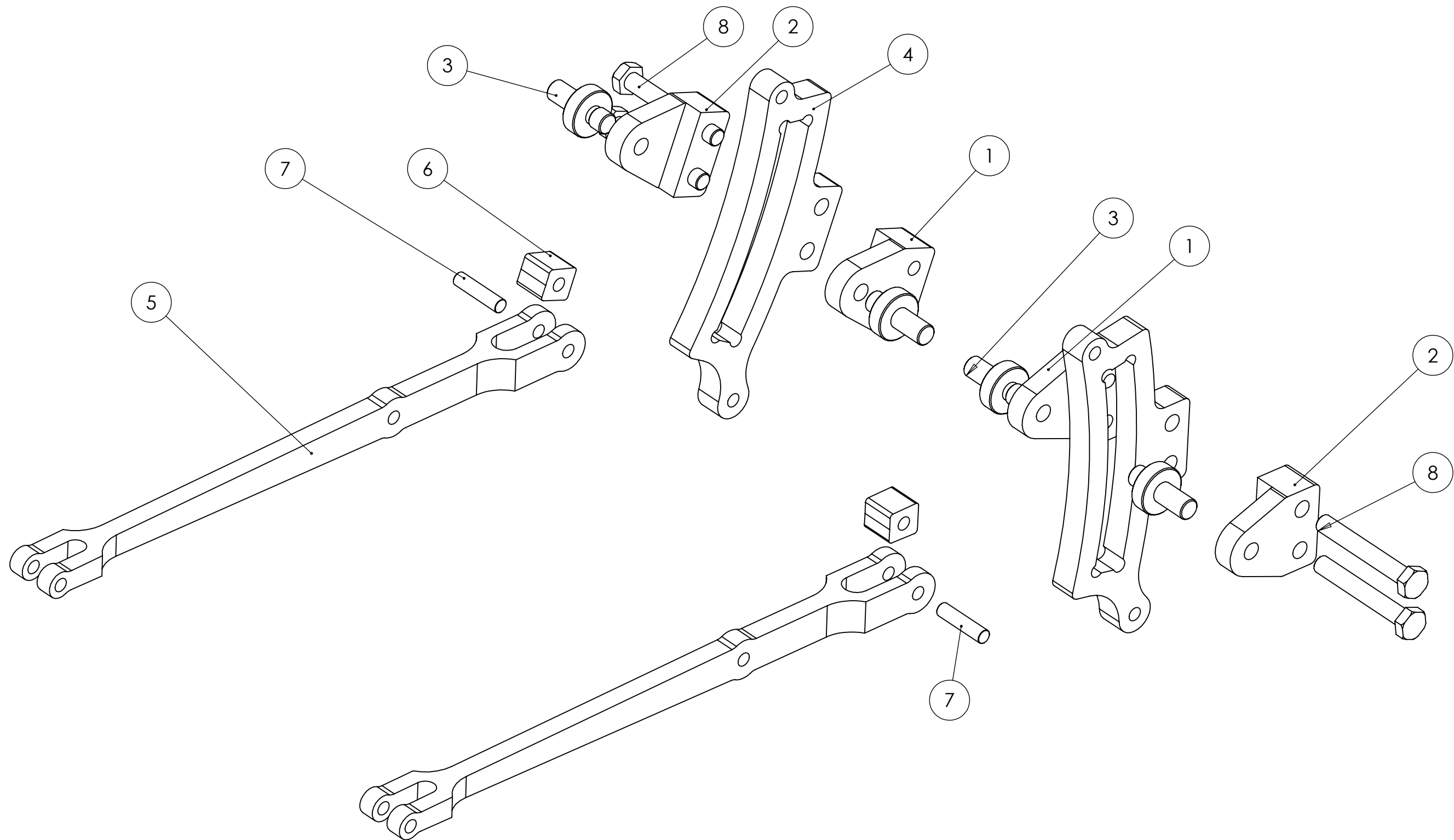
ITEM NO.	PART NUMBER	QTY.
1	FB 060 stage 9	1
2	10173-C Fusible Plug	1
3	10216-B backhead stud	2
4	backhead knob	2
5	backhead & grate	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
TITLE: STATION ROAD STEAM											
FB 060 stage 10											
DRAWN				NAME				SIGNATURE			
CHK'D				DATE							
APPV'D											
MFG											
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								A3			



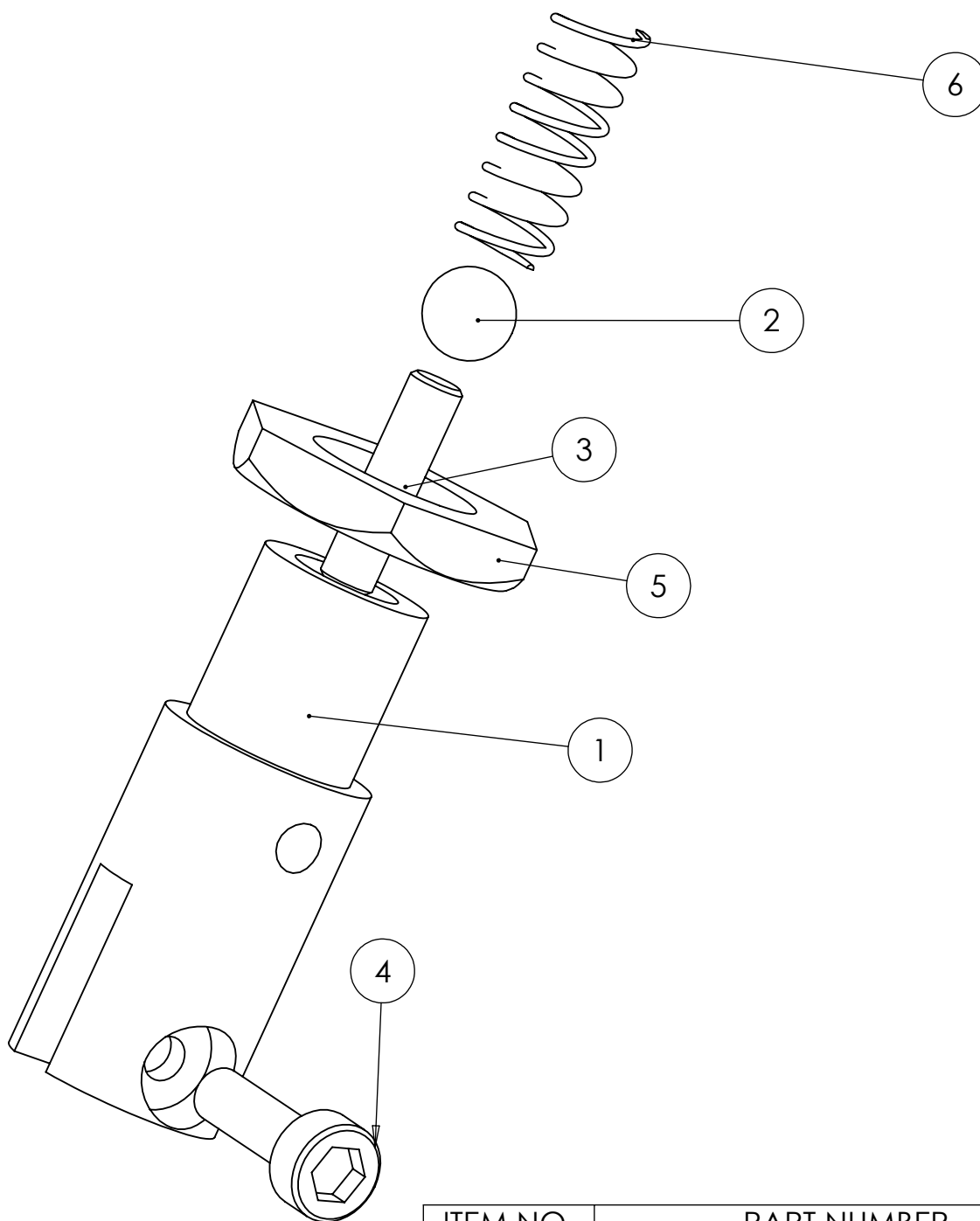
ITEM NO.	PART NUMBER	QTY.
1	10228-B smokebox locking bar	1
2	10232-B smokebox door	1
3	10227-C smokebox dart	1
4	Stafford smokebox door outer handle	1
5	5-16 x 32 brass nut	1
6	M8 nut	1
7	M8x20 bolt	1
8	short 5-16 x 32 union	1
9	10586-A smokebox door hinge bolt	2
10	10234-B Blower pipe smokebox fitting	1
11	Feldbahn boiler & smokebox	1
12	10600-A chimney	1
13	10609-A smokebox door locking wheel	1
14	M6x16 bolt	2
15	M6 washer	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
STATION ROAD STEAM											
DRAWN								TITLE:			
CHK'D								Feldbahn smokebox fittings			
APPV'D								DWG NO.			
MFG								A3			
Q.A								SCALE:1:20			
MATERIAL:								SHEET 1 OF 1			
WEIGHT:											



ITEM NO.	PART NUMBER	QTY.
1	10119-B expansion link inner trunnion block	2
2	10113-B expansion link outer trunnion block	2
3	10114-C expansion link trunnion pin	4
4	10101-C expansion link	2
5	10106-C radius rod	2
6	10102-B expansion link die block	2
7	10584-A die block pin	2
8	M5x35 bolt	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
								STATION ROAD STEAM			
DRAWN				NAME		SIGNATURE		DATE		TITLE:	
CHK'D										Stafford/Feldbahn expansion link assemblies	
APPV'D											
MFG											
Q.A											
								MATERIAL:		DWG NO.	
										A3	
								WEIGHT:		SCALE:1:5	
										SHEET 1 OF 1	



ITEM NO.	PART NUMBER	QTY.
1	10439-B draincock body	1
2	5mm steel ball	1
3	drain cock dowel	1
4	M3x12 cap head screw	1
5	1-8 BSP lock nut	1
6	draincock spring LC018BC-08M	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBUR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

STATION ROAD STEAM

TITLE:

Stafford/Feldbahn
drain cock

	NAME	SIGNATURE	DATE		
DRAWN					
CHK'D					
APPV'D					
MFG					
Q.A					

MATERIAL:

DWG NO.

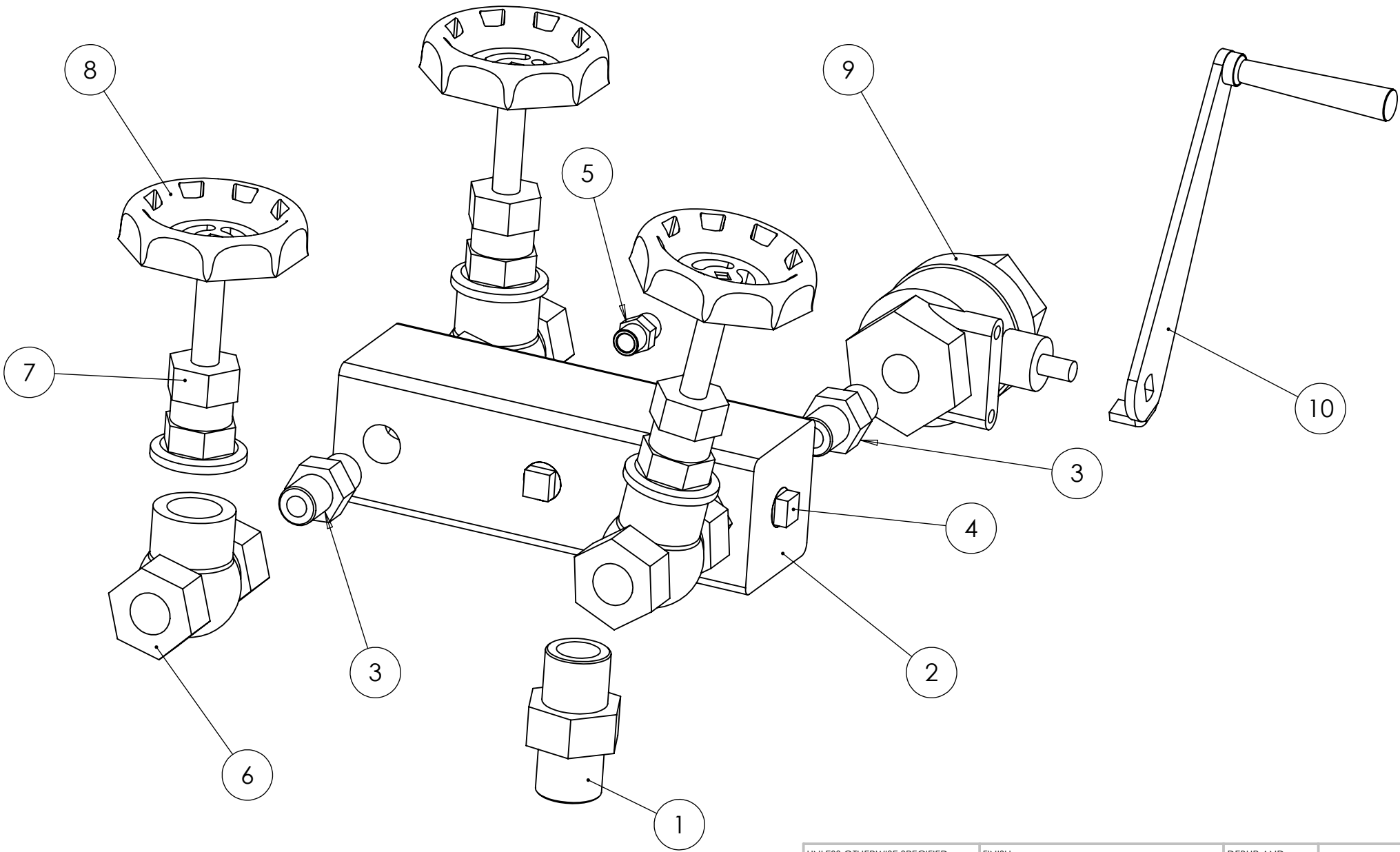
A4

WEIGHT:

SCALE:1:1

SHEET 1 OF 1

PART NUMBER	QTY.	ITEM NO.
1-2 x 1-2 BSP ferrule	1	1
10409-D fountain	1	2
1-4 x 1-4 BSP ferrule	4	3
1-4 BSP plug	3	4
5-16 x 32 union	1	5
steam valve body	3	6
steam valve spindle	3	7
steam valve handle	3	8
regulator valve	1	9
regulator handle	1	10



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
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DRAWN				NAME		SIGNATURE		DATE		TITLE: Stafford/Feldbahn fountain	
CHK'D											
APPV'D											
MFG											
Q.A								MATERIAL:		DWG NO.	
								WEIGHT:		SCALE:1:5	
										SHEET 1 OF 1	

